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उत्पाद मैनुअल

वस्त्रादी — पलंग के गद्दे — विशिष्टि

IS 13489: 2025 के अनुसार

PRODUCT MANUAL

Textile — Bed Mattress — Specification

ACCORDING TO IS 13489: 2025

विभिन्न उत्पादों के लिए भारतीय मानक ब्यूरो) अनुरूपता मूल्यांकन (विनियम, 2018 की योजना -I के तहत प्रमाणन के संचालन में एकरूपता और पारदर्शिता के लिए इस उत्पाद मैनुअल का उपयोग सभी क्षेत्रीय / शाखा कार्यालयों और लाइसेंसधारियों द्वारा संदर्भ सामग्री के रूप में किया जाएगा। दस्तावेज़ का उपयोग बीआईएस प्रमाणन प्राप्त करने के इच्छुक संभावित आवेदकों द्वारा भी किया जा सकता है।

This Product Manual shall be used as reference material by all Regional/Branch Offices & licensees to ensure uniformity of practice and transparency in operation of certification under Scheme-I of Bureau of Indian Standards (Conformity Assessment) Regulations, 2018 for various products. The document may also be used by prospective applicants desirous of obtaining BIS certification.

1.	मानक संख्या IS No.	:	IS 13489: 2025
	शीर्षक Title	:	Textile — Bed Mattress — Specification
	संशोधनों की संख्या No. of amendments	:	01
2.	नमूना दिशानिर्देश Sampling Guidelines		
a)	कच्चा माल Raw material	:	Raw material shall be conforming to the requirements specified in clause 5.1 & 5.2 of IS 13489: 2025. Note: This section indicates the requirements for raw material (if specified in the IS) for which compliance is to be established during Grant of Licence/Change in Scope of Licence/Factory Surveillance).
b)	समूहीकरण दिशानिर्देश Grouping Guidelines	:	Please refer to Annex-A
c)	नमूने का परिमाण Sample Quantity	:	1 No. Note: This section indicates the quantity of the sample of the product and/or the raw material (if applicable), required to be sent to the laboratory for testing, for the purpose of Grant of Licence/Change in Scope of Licence/Factory Surveillance (in case of market surveillance, effort may be made to procure the required quantity of product sample, as far as possible since raw material sample may not be available in market).

d)	परीक्षण अनुरोध में घोषित किए जाने वाले पैरामीटर Parameters to be Declared in Test Request	(i) Type (ii) Size Note: Apart from the above, any other requirements/parameters may also be declared as per the standard, as applicable.
3.	परीक्षण उपकरणों की सूची List of Test Equipment	: Please refer to Annex-B
4.	निरीक्षण और परीक्षण की स्कीम Scheme of Inspection and Testing	: Please refer to Annex-C
5.	एक दिन में संभावित परीक्षण Possible tests in a day – Dimensions (Cl. 4) – Manufacture (Cl. 6) Note: This section is for the guidance of BIS Certification Officers/Technical Auditors of BIS Authorized Outside Surveillance Agencies (OSAs) during factory inspection to provide ready reference regarding the tests which can be witnessed during the inspection in the factory by the officer/auditor.	
6.	लाइसेंस का दायरा /Scope of the Licence: Licence is granted to use Standard Mark on Bed Mattress as per IS 13489: 2025 with the following scope:	
	Name of the product	Textile — Bed Mattress
	Type	Type 1/Type 2
	Size	To be declared.

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ANNEX-A

GROUPING GUIDELINES

1) Two Types of mattresses have been specified in the standard:

- i. Type 1
- ii. Type 2

2) Considering the above, following grouping guidelines have been developed for GoL/CSoL:

- i. Sample of each type of mattress to be drawn and tested to be included in the scope of licence.
- ii. Sample of largest size to be tested to cover all the sizes of a particular type in the scope of licence.
- iii. Manufacturer shall declare all the sizes that are intended to be covered in the scope of licence.
- iv. Scope of licence shall be restricted based on the manufacturing and testing facilities available.
- v. During operation of licence, samples of each variety covered in the scope of licence, shall be tested in rotation, to the extent possible.

ANNEX – B

LIST OF TEST EQUIPMENTS

(INDICATIVE LIST, FOR GUIDANCE ONLY)

Sl. No.	Tests used in with Clause Reference	Test Equipment
1.	Dimensions, Clause 4	– Measuring Tape – Rigid Flat Surface – Rigid Side Support Frame/Plates – Rigid (alloy) Top Plate
2.	Spring diameter and height, Clause 5.2	– Vernier Caliper – Height Gauge — digital or analog, with a resolution of at least 0.01 mm – Spring Fixture — a holder or guide to keep the spring vertically aligned – Surface Plate — a flat, stable, and leveled surface
3.	Height & Hardness Value Loss, Clause 5.3	– Standard Test Bed Base for Mattresses — rigid, horizontal, flat and smooth – Side Support Profile – Standard Table/Test Board (At the loading position, the deflection shall not exceed 1 mm under 1 000 N load. The overall flatness tolerance of the test board shall be 2 mm/1 000 mm.) – Loading Pad as per clause E-2.4 of Annex-E of IS 16240. – Equipment for Recording the Load/ Deflection Curves as per clause E-2.5 of Annex-E of IS 16240 – Equipment for the Durability Test as per clause E-2.6 of Annex-E of IS 16240
5.	Manufacture, Clause 6	– Magnifying Glass (10X)

ANNEX – C

SCHEME OF INSPECTION AND TESTING

1. QUALITY ASSURANCE PLAN

1.1 It is expected that during operation of BIS licence, manufacturers will implement a Quality Assurance Plan (QAP) i.e. a plan of regular testing and in-process controls, designed to ensure that the product bearing the Standard Mark conforms to all requirements of the Indian Standard.

1.2 The manufacturers shall define a Quality Assurance Plan (QAP) defining the control unit (i.e. lot/batch etc.), the levels of control (i.e. the frequency and number of samples for conducting the different tests as per the Indian Standard) and declare the arrangement for testing i.e. whether in-house or subcontracting/sharing for each applicable test and submit the same to BIS Branch Office for information. The manufacturer shall comply with the QAP and maintain test records in accordance with para 2.1.

1.3 RECOMMENDED LEVELS OF CONTROL/CONTROL UNIT:

1.3.1 For the guidance of manufacturers, the recommended definition of control unit is: all mattresses of same type and size manufactured using same raw material & under similar conditions of manufacture in a day.

1.3.2 For the guidance of manufacturers in preparing the Quality Assurance Plan, recommended levels of control are given in **Table 1**. Manufacturer has the discretion of declaring their own levels of control or accept the levels of control given in this document.

1.3.3 The manufacturer shall ensure inspection and testing as per the Quality Assurance Plan submitted by them on the whole production of the factory which is covered by this plan.

2. ENSURING COMPLIANCE THROUGH TESTING- manufacturers shall ensure compliance of their products to all the requirements of the Indian Standard for which they may have in-house test facilities. However, there is no obligation to maintain in-house laboratory. Licensee may use alternative arrangements for tests of the production as per the declared QAP. Various alternatives are available for operation of BIS certification as given below and the relevant guidelines for availing such relaxations by the manufacturers, as amended from time to time, are to be referred:

- i) Shared testing resources like common facility,
- ii) Cluster based testing facility,
- iii) Sub-contracting to outside laboratories which may either be:
 - a) BIS recognised/empanelled laboratories, or
 - b) Any accredited laboratory as per ISO/IEC 17025

2.1 TEST RECORDS- The manufacturers shall maintain test records for the tests carried out (either in-house or at a sub-contracted or at shared test facility) to establish conformity of the product to the Standard for operation of licence. For the tests being subcontracted or conducted at a shared test facility, test results issued by the laboratories or test facilities, shall be made available for inspection by BIS.

3. PACKING AND MARKING - The Standard Mark as given in the Schedule of the licence shall be incorporated legibly and indelibly on each bed mattress, provided always that the material so marked conforms to each requirement of the specification.

3.1 Packing and Marking shall be done as per the Indian Standard.

3.2 **Additional Marking requirements:** Additionally, the following shall also be marked on each bed mattress:

a) “For BIS certification details please visit www.bis.gov.in”

4. REJECTION - The production which conforms to the Indian Standard and covered under the scope of this licence shall be marked with the Standard Mark. Disposal of non-conforming product shall be done in such a way so as to ensure that there is no violation of provisions of BIS Act, 2016.

TABLE 1
(Recommended Levels of Control by BIS- For Guidance Only)

(1)				(2)		
Test Details				Levels of Control		
Cl.	Requirement	Test Methods		No. of Sample	Frequency	Remarks
		Clause	Reference			
5, Table 1, 2, 3 & 4	Material	5, Table 1, 2, 3 & 4	IS 13489	One	Each consignment of material	
4.	Dimensions	Annex-B & Annex-C	IS 13489	Firm to have adequate in-process controls to check compliance of this parameter as per the tolerances given in the Indian Standard. However, appropriate records shall be maintained by the manufacturer for evidence of conformity.		
5.2	Spring diameter and height	Annex-D	IS 13489			
6.	Manufacture	6	IS 13489			
5.3	Height & Hardness Value Loss	Annex-E	IS 13489	One	Once in a Month	