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उत्पाद मैनुअल

सोडियम हाइड्रोसल्फाइट

IS 1919: 2024 के अनुसार

**PRODUCT MANUAL  
FOR SODIUM HYDRO SULPHITE — SPECIFICATION  
ACCORDING TO IS 1919: 2024**

विभिन्न उत्पादों के लिए भारतीय मानक ब्यूरो (अनुरूपता मूल्यांकन) विनियम, 2018 की योजना -I के तहत प्रमाणन के संचालन में एकरूपता और पारदर्शिता के लिए इस उत्पाद मैनुअल का उपयोग सभी क्षेत्रीय / शाखा कार्यालयों और लाइसेंसधारियों द्वारा संदर्भ सामग्री के रूप में किया जाएगा। दस्तावेज़ का उपयोग बीआईएस प्रमाणन प्राप्त करने के इच्छुक संभावित आवेदकों द्वारा भी किया जा सकता है।

This Product Manual shall be used as reference material by all Regional/Branch Offices & licensees to ensure uniformity of practice and transparency in operation of certification under Scheme-I of Bureau of Indian Standards (Conformity Assessment) Regulations, 2018 for various products. The document may also be used by prospective applicants desirous of obtaining BIS certification.

|    |                                             |   |                                                                                                                                                                                                                    |
|----|---------------------------------------------|---|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. | मानक संख्या<br>IS No.                       | : | IS 1919 : 2024                                                                                                                                                                                                     |
|    | शीर्षक<br>Title                             | : | Sodium Hydrosulphite                                                                                                                                                                                               |
|    | संशोधनों की संख्या<br>No. of amendments     | : | Nil                                                                                                                                                                                                                |
| 2. | नमूना दिशानिर्देश<br>Sampling Guidelines    |   |                                                                                                                                                                                                                    |
| a) | कच्चा माल<br>Raw material                   | : | NA<br><br>Note: This section indicates the requirements for raw material(if specified in the IS)for which compliance is to be established during Grant of Licence/Change in Scope of Licence/Factory Surveillance. |
| b) | समूहीकरण दिशानिर्देश<br>Grouping Guidelines | : | Each grade to be tested to be covered in the scope of licence                                                                                                                                                      |

|    |                                                                                                                                                                                                                                                                                                                             |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|----|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| c) | नमूने का परिमाण<br>Sample Quantity                                                                                                                                                                                                                                                                                          | :                    | 500gm<br><br>Note: This section indicates the quantity of the sample of the product and/or the raw material (if applicable), required to be sent to the laboratory for testing, for the purpose of Grant of Licence/Change in Scope of Licence/ Factory Surveillance (in case of market surveillance, effort may be made to procure the required quantity of product sample, as far as possible since raw material sample may not be available in market) |
| d) | परीक्षण अनुरोध में घोषित किए जाने वाले पैरामीटर<br>Parameters to be Declared in Test Request                                                                                                                                                                                                                                | :                    | Grade<br><br>Note: Apart from the above, any other requirements/parameters may also be declared as per the standard, as applicable.                                                                                                                                                                                                                                                                                                                       |
| 3. | परीक्षण उपकरणों की सूची<br>List of Test Equipment                                                                                                                                                                                                                                                                           | :                    | Please refer to Annex-A                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| 4. | निरीक्षण और परीक्षण की स्कीम<br>Scheme of Inspection and Testing                                                                                                                                                                                                                                                            | :                    | Please refer to Annex- B                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 5. | एक दिन में संभावित परीक्षण<br>Possible tests in a day                                                                                                                                                                                                                                                                       |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|    | All tests<br><br>Note: This section is for the guidance of BIS Certification Officers/Technical Auditors of BIS Authorized Outside Surveillance Agencies(OSAs) during factory inspection to provide ready reference regarding the tests which can be witnessed during the inspection in the factory by the officer/auditor. |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| 6. | लाइसेंस का दायरा/Scope of the Licence:                                                                                                                                                                                                                                                                                      |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|    | IS 1919 :2024 के अनुसार मानक मुहर का उपयोग करने के लिए लाइसेंस निम्नलिखित कार्यक्षेत्र के लिए प्रदान किया जाता है<br>“Licence is granted to use Standard Mark as per IS 1919: 2024 with the following scope:                                                                                                                |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|    | Name of the product                                                                                                                                                                                                                                                                                                         | Sodium Hydrosulphite |                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|    | Grade                                                                                                                                                                                                                                                                                                                       | Grade 1/Grade 2      |                                                                                                                                                                                                                                                                                                                                                                                                                                                           |

**BUREAU OF INDIAN STANDARDS**  
**MANAK BHAVAN, 9, BAHADURSHAH ZAFAR MARG,**  
**NEW DELHI-110002**

## ANNEX-A

## LIST OF TEST EQUIPMENTS

(INDICATIVE LIST, FOR GUIDANCE ONLY)

| Sl. No. | Tests Used In With Clause Reference                                                                                        | Test Equipment/Chemical                                                                                                                                                                                                                                                                                                                                                                                                                                |
|---------|----------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1.      | Sodium hydro sulphite (as Na <sub>2</sub> S <sub>2</sub> O <sub>4</sub> ), percent by mass, Min Clauses 4.2 and 5) Table 1 | Formaldehyde — 37 percent, Phenolphthalein Indicator Solution, Starch Indicator Solution, Standard Iodine Solution — 0.1 N, glass stopper. Sodium Thiosulphate Solution — 0.1 N, sulphuric acid, desiccator, volumetric flask, conical flask, hydrochloric acid, potassium Dichromate, sodium thiosulphate, oven, potassium iodide, iodine solution. Titration apparatus                                                                               |
| 2.      | Bulk density, kg/l Clauses 4.2 and 5) Table 1                                                                              | measuring cylinder, rubber base pad, weigh, black glazed paper (25 cm × 25 cm), apparatus is shown in Fig. 1.                                                                                                                                                                                                                                                                                                                                          |
| 3.      | Zinc (as Zn), mg/kg, Max Clauses 4.2 and 5) Table 1                                                                        | Colorimeter, hydrochloric acid, volumetric flask. Sodium Ascorbate, Potassium Cyanide Solution, Buffer Solution (pH 9.0), Zincon Solution, Chloral Hydrate, Sodium Hydroxide Solution, Sodium Hydroxide, , Weigh accurately, volumetric flasks. Photometer                                                                                                                                                                                             |
| 4.      | Mercury (as Hg), mg/kg, Max Clauses 4.2 and 5) Table 1                                                                     | Cold Vapour Atomic Absorptiometer — Mercury analyser , Standard Mercury Solution (mercury chloride, potassium dichromate), volumetric flask, beaker, Oven, hot plate, Sodium Hydroxide Solution, Stannous Chloride Solution (stannous chloride, tin pellets), Dilute Sulphuric Acid, Potassium Permanganate Solution, Dilute Nitric Acid, Stopper                                                                                                      |
| 5.      | Heavy metals (as Pb), mg/kg, Max Clauses 4.2 and 5) Table 1                                                                | <b>As per IS 7017</b><br>Nessler Cylinders, Dilute Ammonium Hydroxide, Dithizone, Thymol Blue Indicator Solution<br><br><b><u>Alternate Method</u></b><br>ICP-OES/ ICP-MS<br>Nitric Acid, Standard Stock Solution, <i>Standard Solution</i> , Pipette, volumetric flask, nitric acid, weight balance, Mass spectrometer, Mass-flow controller. Argon gas supply, Glassware, Volumetric flasks, Erlenmeyer) flasks, Storage bottles, Pipettes<br>ICP-MS |
| 6.      | Sodium formate (as HCOONa), percent by mass, Max Clauses 4.2 and 5) Table 1                                                | Sodium Hydroxide — 30 percent, Hydrogen Peroxide — 5 percent, Dilute Potassium Bromate — 0.1 N, Potassium Bromide, Potassium Iodide, Starch Solution Standard Sodium Thiosulphate , Weighing balance, acetylation flask, pipette, cooling tube, water bath, Bunsen burner                                                                                                                                                                              |
| 7.      | Methanol (as CH <sub>3</sub> OH) Clauses 4.2 and 5) Table 1                                                                | Conical Flasks — of 100 ml capacity, Centrifuge, Test Tubes, Graduated Pipette, phosphoric acid, Potassium                                                                                                                                                                                                                                                                                                                                             |

|    |                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|----|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|    |                                                                                                  | Permanganate Reagent, Oxalic Acid, sulphuric acid, Schiff's Reagent, ice, sodium sulphite, potassium permanganate Oven, conical flask, ethyl alcohol                                                                                                                                                                                                                                                                            |
| 8. | Sodium oxalate (as Na <sub>2</sub> C <sub>2</sub> O <sub>4</sub> )<br>Clauses 4.2 and 5) Table 1 | Formaldehyde Solution, Phenolphthalein Solution<br>Dilute Sodium Hydroxide Solution — 1 N<br>Glacial Acetic Acid, Calcium Chloride Solution — 5<br>Dilute Acetic Acid Solution— 5 percent (v/v), Neutral<br>Formaldehyde Solution, phenolphthalein indicator,<br>Neutral Formaldehyde, distilled water and dilute water,<br>Calcium Chloride Solution, Conical Flask, Volumetric<br>Flask , Large Test Tubes, Pipettes, Beakers |

## ANNEX B

## SCHEME OF INSPECTION AND TESTING

**1. QUALITY ASSURANCE PLAN**

1.1 It is expected that manufacturers (licensees/applicants) will implement a Quality Assurance Plan i.e. a plan of regular testing and in-process controls, designed to ensure that the product bearing the Standard Mark conforms to all requirements of the Indian Standard.

1.2 The manufacturers shall define a Quality Assurance Plan defining the control unit (i.e. lot/batch etc.) and the levels of control (i.e. the frequency and number of samples for conducting the different tests as per the Indian Standard) and submit the same to BIS Branch Office for information. The manufacturer shall comply with the same and maintain test records in accordance with para 2.4.

**1.3 RECOMMENDED LEVELS OF CONTROL/CONTROL UNIT:**

1.3.1 For the guidance of manufacturers, the recommended definition of control unit is: all the material of Sodium Hydro sulphite manufactured at a time in one reaction vessel.

1.3.2 For the guidance of manufacturers in preparing the Quality Assurance Plan, recommended levels of control are given in **Table 1**.

1.3.3 The manufacturer shall ensure inspection and testing as per the Quality Assurance Plan submitted by them on the whole production of the factory which is covered by this plan. Alternatively, the manufacturer has the option of adherence to the quality plan as per levels of control recommended in column 3 of Table 1.

1.4 However, all manufacturers shall ensure compliance of their products to all the requirements of the Indian Standard.

**2. ENSURING COMPLIANCE THROUGH TESTING-** It is expected that manufacturers (licensees/applicants) will establish a suitably equipped and staffed in house laboratory (In house testing facility) for testing at least those parameters of the Indian Standard which require routine testing for ensuring quality of the product. This includes in-process controls as may be defined and put in place by the manufacturer and testing parameters/requirements which can only be performed in the factory.

2.1 For the guidance of manufacturers, Table 1 giving the recommended levels of control is given below. Column 2 of Table 1 indicates routine tests where test equipment is required in house as “R” or other tests which can be subcontracted as “S”. Subcontracting is permitted to BIS recognized/empanelled laboratory or any other laboratory having valid NABL accreditation as per IS/ISO/IEC 17025.

**2.2 For MSME manufacturers, the requirement of maintaining a laboratory/in-house testing facility for routine tests (indicated as “R” in Column 2 of Table 1) is also optional.**

2.2.1 MSME manufacturers may utilize common cluster based facilities as per guidelines for the utilization of cluster based test facilities by MSMEs or the provisions of Sharing of testing facilities or get testing done from BIS recognized/empaneled laboratory or any other laboratory having valid NABL accreditation as per IS/ISO/IEC 17025.

**2.3 Large Scale manufacturers shall maintain an in-house laboratory equipped at least with test facilities for routine tests (indicated as “R” in Column 2 of Table 1),** where different tests given in the specification shall be carried out in accordance with the method given in the specification. They shall also implement a calibration plan for the in-house test equipment.

2.3.1 Alternatively, in lieu of an in-house laboratory, large scale manufacturers can also utilize the provisions of Sharing of testing facilities as per the Guidelines for Grant of Licence available on BIS website [www.bis.gov.in](http://www.bis.gov.in). (Under Conformity Assessment>Product Certification Process). Even for subcontracted tests, provisions for sharing of testing facilities can be utilized.

**2.4 TEST RECORDS-** The manufacturers maintaining an in-house laboratory or utilizing common cluster based facilities or shared test facilities shall maintain test records for the tests carried out to establish conformity. For the tests being subcontracted to BIS recognized/empanelled laboratory or any other laboratory having valid NABL accreditation as per IS/ISO/IEC 17025, test reports issued by the laboratories shall be available for inspection by BIS.

**3. PACKING AND MARKING** - The Standard Mark as given in the Schedule of the licence shall be incorporated legibly and indelibly on each container of sodium Hydrosulphite provided always that the material so marked conforms to each requirement of the specification.

3.1 Packing and Marking shall be done as per the Indian Standard.

**3.2 Additional Marking requirements:** The container of material may also be marked with the following:

a) “For BIS certification details please visit [www.bis.gov.in](http://www.bis.gov.in)”

**4. REJECTION** - All the production which conforms to the Indian Standard and covered under the scope of this licence shall be marked with the Standard Mark. Disposal of non-conforming product shall be done in such a way so as to ensure that there is no violation of provisions of BIS Act, 2016.

**TABLE 1**  
**(ONLY FOR GUIDANCE PURPOSE)**

| TEST DETAILS       |                                                                                           |             |                         | Test Equipment requirement.<br>R:required (or) S: Sub-Contracting Permitted | LEVELS OF CONTROL |                                 |                                                                                                                 |
|--------------------|-------------------------------------------------------------------------------------------|-------------|-------------------------|-----------------------------------------------------------------------------|-------------------|---------------------------------|-----------------------------------------------------------------------------------------------------------------|
| Clause             | Requirements                                                                              | Test Method |                         |                                                                             | No. of Samples    | Frequency                       | Remarks                                                                                                         |
|                    |                                                                                           | Clause      | Reference               |                                                                             |                   |                                 |                                                                                                                 |
| 4.2 & 5            | Description                                                                               | 4.2 & 5     | IS 1919                 | R                                                                           | One               | Each Control Unit               |                                                                                                                 |
| 4.2 & 5<br>Table 1 | Sodium Hydrosulphite (as Na <sub>2</sub> S <sub>2</sub> O <sub>4</sub> ), Percent by Mass | B-2         | -do-                    | R                                                                           | One               | -do-                            |                                                                                                                 |
| -do-               | Bulk Density kg/l                                                                         | B-3         | - do -                  | R                                                                           | One               | -do-                            |                                                                                                                 |
| -do-               | Zinc (as Zn), mg/kg, Max.                                                                 | B-4         | - do -                  | S                                                                           | One               | Once in a month                 |                                                                                                                 |
| -do-               | Mercury ( as Hg) ), mg/kg,                                                                | B-5         | - do -                  | S                                                                           | One               | -do-                            | Applicable for Grade 2 Only                                                                                     |
| -do-               | Heavy Metals ( as Pb) mg/kg,                                                              | B-6/ B-10   | - do – IS 3025 Part- 65 | S                                                                           | One               | -do-                            |                                                                                                                 |
| -do-               | Sodium Formate (as HCOONa) ), Percent by Mass.                                            | B-7         | IS 1919                 | R                                                                           | One               | Each Control Unit               |                                                                                                                 |
| -do-               | Methanol (as CH <sub>3</sub> OH)                                                          | B-8         | - do -                  | R                                                                           | One               | -do-                            |                                                                                                                 |
| -do-               | Sodium Oxalate (as Na <sub>2</sub> C <sub>2</sub> O <sub>4</sub> )                        | B-9         | - do -                  | R                                                                           | One               | -do-                            |                                                                                                                 |
| 5.                 | Keeping Quality                                                                           | -           | IS 1919                 | R                                                                           | One               | Once in 3 months for each grade | Test under table 1, which are allowed for subcontracting, can also be subcontracted under Keeping Quality tests |