



उत्पाद मैनुअल
आई एस 15834 : 2020 के अनुसार
पेडलॉक के साथ उपयोग के लिए जंगरोधी इस्पात के सकरवां
दरवाजों के काबले (एलड्रप्स) के लिए

दस्तावेज़ संख्या - पी एम/ आई एस 15834/ 2/ जनवरी 2021

भारतीय मानक ब्यूरो की स्कीम-1 (अनुरूपता मूल्यांकन) विनियम, 2018 के तहत यह उत्पाद मैनुअल प्रमाणीकरण के प्रचालन में रीति और पारिशिष्ट की सुसंगतता सुनिश्चित करने के लिए सभी क्षेत्रीय/शाखा कार्यालयों और लाइसेंसी द्वारा संदर्भ सामग्री के रूप में उपयोग किया जाएगा। बीआईएस प्रमाणीकरण लाइसेंस/ प्रमाणपत्र प्राप्त करने के इच्छुक भावी आवेदकों द्वारा भी इस दस्तावेज़ का उपयोग किया जा सकता है।

PRODUCT MANUAL FOR
STAINLESS STEEL SLIDING DOOR BOLTS
(ALDROPS) FOR USE WITH PADLOCKS
ACCORDING to IS 15834 : 2020

Document No.- PM/ IS 15834/ 2/ Jan 2021

This Product Manual shall be used as reference material by all Regional/Branch Offices & licensees to ensure coherence of practice and transparency in operation of certification under Scheme-I of Bureau of Indian Standards (Conformity Assessment) Regulations, 2018 for various products. The document may also be used by prospective applicants desirous of obtaining BIS certification licence/certificate.

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1.	Product	:	IS 15834 : 2020
	Title	:	Stainless Steel Sliding Door Bolts (Aldrops) for use with Padlocks
	No. of Amendments	:	Nil
2.	Sampling Guidelines:		
a)	Raw material	:	Sheet – Clause 4.1 of IS 15834: 2020 Bolt – Clause 4.2 of IS 15834: 2020
b)	Grouping guidelines	:	Please refer ANNEX – A
c)	Sample Size	:	Stainless steel sliding door bolts – 5 Nos
3.	List of Test Equipment	:	Please refer ANNEX – B.
4.	Scheme of Inspection and Testing	:	Please refer ANNEX – C.
5.	Possible tests in a day		
	i) Manufacture (Clause 6)		
	ii) Dimensions (Clause 5)		
6.	Scope of the Licence:		
	“Licence is granted to use Standard Mark as per IS 15834: 2020 with the following scope:		
	Name of the Product		Stainless Steel sliding door bolts (Aldrops) for use with padlocks
	Type		Clip type
	Size		150mm/ 200 mm/ 250 mm/ 300 mm/ 350mm/ 400mm/ 450mm
	Bolt diameter		12 mm/ 14mm/ 16mm/ 19mm

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ANNEX A

Grouping Guidelines

1. Stainless Steel Sliding Door Bolts covered under IS 15834: 2008 are classified as given below:
 - a) **Type:** Clip type
 - b) **Size (Length of bolt):** 150, 200, 250, 300, 350, 400 and 450 mm
 - c) **Diameter of bolt:** 12, 14, 16 and 19 mm.
2. Considering the above, following grouping guidelines is developed for GoL/CSoL:
 - Sample of Sliding Door Bolts of each diameter with minimum and maximum bolt length from the range of lengths intended to be covered in the licence shall be tested for all requirements to cover Sliding Door Bolts of all lengths in the tested length range for that particular type of diameter tested.
3. The firm shall declare the variety they intend to cover in the licence. The scope of the Licence may be restricted based on the Manufacturing and Testing capabilities of the Manufacturer.
4. During the operation of the licence, BO shall ensure that all the varieties covered in the Licence are tested in rotation to the extent possible.

ANNEX B**List of Test Equipment**

Major test equipment required to test as per the Indian Standard

Sl. No.	Tests used in with Clause Reference	Test Equipment
1.	Dimensions and Tolerances (Clause 5 and Fig. 1)	a) Vernier Calliper b) Micrometre c) Steel Scale

The above list is indicative only and may not be treated as exhaustive.

ANNEX C

**Scheme of Inspection and
Testing**

1. LABORATORY - A laboratory shall be maintained which shall be suitably equipped (as per the requirement given in column 2 of Table 1) and staffed, where different tests given in the specification shall be carried out in accordance with the methods given in the specification.

1.1 The manufacturer shall prepare a calibration plan for the test equipment.

2. TEST RECORDS – The manufacturer shall maintain test records for the tests carried out to establish conformity.

3. LABELLING AND MARKING – As per the requirement of IS 15834: 2020.

3.1 PACKING – Packing of door handles shall be done as per clause 9 of IS 15834:2020.

4. CONTROL UNIT – All the Stainless Steel Sliding Door Bolts (Aldrops) of same size and diameter of bolt manufactured from the same lot of raw material under similar conditions of manufacturing in a day shall constitute one control unit.

5. LEVELS OF CONTROL - The tests as indicated in column 1 of Table 1 and the levels of control in column 3 of Table 1, shall be carried out on the whole production of the factory which is covered by this plan and appropriate records maintained in accordance with paragraph 2 above.

5.1 All the production which conforms to the Indian Standards and covered by the licence should be marked with Standard Mark.

6. REJECTIONS – Disposal of non-conforming product shall be done in such a way so as to ensure that there is no violation of provisions of BIS Act, 2016.

TABLE 1

(1)				(2)	(3)		
Test Details				Test equipment requirement R: required (or) S: Subcontracting permitted	Levels of Control		
Cl.	Requirement	Test Methods			No. of Sample	Frequency	Remarks
		Clause	Reference				
4	Material						
	Sheet	4.1	IS 6911	-	-	-	Material received shall be ISI marked
	Bolt	4.2	IS 6527	-	-	-	
5	Dimensions and tolerance	5, 10.3.1, Fig. 1	IS 15834	R	Five	Each control Unit	-
6	Manufacture	6.1	IS 15834	R	All	-	-
7	Finish	7, 10.3.1	IS 15834	R	All	-	-
10.3.2	Tensile test	10.3.2	IS 15834 IS 1608	S	If required by purchaser, tensile test shall be carried out as per IS 1608.		
10.3.3	Corrosion Resistance	10.3.3	IS 15834	S	If required by purchaser, the material shall be tested for corrosion resistance. Method of test, requirement and number of samples shall be as agreed between purchaser and the manufacturer		

Note-1: Sub-contracting is permitted to a laboratory recognized by the Bureau or Government laboratories empanelled by the Bureau.

Note-2: Levels of control given in column 3 are only recommendatory in nature. The manufacturer may define the control unit/batch/lot and submit his own levels of control in column 3 with proper justification for approval by BO Head.